IMPROVED CONVENTIONAL SYNTHESIS FOR 14C-LABELED POLYGLUTAMATES OF FOLIC ACID

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SUMMARY

The majority of folates existing in nature are of the pteroylpolyglutamyl form and are unable to support <u>Lactobacillus casei</u> growth until the 8-linked glutamyls are digested by conjugase enzymes. Most studies involving folate absorption have utilized monoglutamyl forms of folate, primarily folic acid. Synthetic pteroylpolyglutamates prepared by solid phase or conventional synthesis provided conjugated materials with which to study the absorption and metabolism of natural derivatives; however, the synthetic hepataglutamates support microbiological growth prior to enzymatic hydrolysis whereas the natural conjugates do not. Incomplete purification of intermediate peptides during the synthesis would be the most likely explanation of this growth phenomenon. A modified solution synthesis has been developed which improves upon intermediate peptide condensations, increases product yields, and provides a heptapeptide which does not support microbiological growth until after enzymatic hydrolysis.

Key words: pteroylpolyglutamic acid, folic acid, pheroylheptaglutamic acid

INTRODUCTION

Dietary folates exist primarily as reduced polyglutamic forms of folic acid with up to seven X-linked glutamyl residues. Humans are incapable of

synthesizing their total minimal daily requirement of folic acid, and remain dependent upon intestinal absorption of ingested folates. Folate deficiencies caused by gastrointestinal diseases can result from the inability of the individual to either metabolize or transport folate across the intestinal wall.

Difficulty in purifying small quantities of polyglutamates from yeast extract prompted several investigators to synthesize polyglutamyl folates possessing growth characteristics of natural "fermentation factor" (1). The conjugated folates are not absorbed as readily as free folate but further studies are required to determine whether gastrointestinal absorption involves an active or passive process. Oxidized conjugates are utilized to study enzymatic deconjugation and folate transport because of the unstable nature of reduced folates. Although polyglutamates have been synthesized by solid-phase (2) and solution-phase techniques (3), there has been controversy about purity of final products. Tamura et al. (4) using the solid-phase method reported a definite growth response to Lactobacillus casei on increased chain lengths of polyglutamates prior to treatment with enzyme conjugase (glutamate carboxypeptidase EC 3.4.12.10) (5), and explains this observation as a phenomenon called "positive drift". Godwin et al. (6) also questioned the purity of solid-phase products which led to the second method for preparation of the poly-Y-glutamates by solution-phase synthesis. Similar conjugates with more than three glutamic acid residues have been produced by conventional synthesis in our laboratory and show the same phenomenon of Lactobacillus casei growth with up to 20% total folate activity for higher conjugates prior to enzymatic hydrolysis.

Through a modified solution synthesis method we have identified that glutamates prepared by solution-phase synthesis contain impurities which arise from an accumulation of contaminating intermediates produced by incomplete purification methods.

The purpose of this paper was: 1) to identify the problem sites in the solution synthesis of δ -linked glutamyl peptides and in the preparation of CF₃CO-Pte, 2) to describe the modified synthesis and improved purification

techniques that eliminate and circumvent the problems, and 3) to provide complete data of all purified intermediates.

MATERIALS

The following chemicals were obtained from the sources indicated: L-[U-14C] Glutamic acid (specific radioactivity 240 mC/mmol) was from ICN

Pharmaceuticals, Inc. (Irvine, California, U.S.A.); Sephadex LH-20 was

purchased from Pharmacia (Uppsala, Sweden); Whatman cellulose power CF-11 was

from H. Reeve Angel Inc. (Clifton, New Jersey, U.S.A.); Z-Glu(DCHA)-OBu^t was

from BACHEM Inc. (Marina Del Rey, California, U.S.A.); GluOBu^t₂, HC1 was

purchased from Sigma Chemical Inc. (St. Louis, Missouri, U.S.A.) and

crystallized twice from ether/hexane before use; N,N-dimethylformamide and

ethyl acetate were from Fisher Chemical (Pittsburgh, Pennsylvania, U.S.A.) and

both were distilled before use; N-methylmorpholine and isobutylchloroformate

were from Pierce (Rockford, Illinois, U.S.A.). Lactobacillus casei (A.T.C.C.

7469), Flavobacterium strain HY (A.T.C.C. 25012) and Pseudomonas (A.T.C.C.

The scintillation solution for radioactive determinations contained 24g of Fluoralloy TLA and 380 ml of Bio-Solv (BBS-3) from Beckman Instruments Inc. (Fullerton, California, U.S.A.) and sufficient toluene to make a total volume of 3.8 litres.

Microelemental analyses were determined by Galbraith Laboratories (Knoxville, Tennessee, U.S.A.). Abbreviations for lesser-known substituents: Z, benzyloxycarbonyl; OBu^t, tu-butyl ester; CF₃CO, trifluoroacetyl; Pte, Pteroic acid; DCHA, dicyclohexylammonium salt; N-MM, N-methylmorpholine; isoBuOCOCl, isobutylchloroformate; ETO₂, ether. DMF, N,N-dimethylformamide; TEA, triethylamine. Abbreviated forms of amino acid derivatives conform to the tentative rules of the IUPAC-IUB Commission on Biochemical Nomenclature (1972). The glutamic acid residues were of the L-configuration.

METHODS AND RESULTS

Preparation of the Starting Esters

Z-Glu(OH)-OBu^t (I) The dicyclohexylammonium salt of benzyloxycarbonylglutamic acid-d-t-butyl ester was removed by suspending the salt [2.50 g, 2.80 mmol] in ethyl acetate and extracting with 48 ml of 0.05 M-H₂SO₄ until the pH of the aqueous solution remained acidic and the salt was totally solubilized. The organic layer was extracted with water and the aqueous layer was back extracted with ethyl acetate. After drying over MgSO₄, the ethyl acetate layer was removed under reduced pressure and the oil crystallized one time from ether/light petroleum (b.p. 30-60°C).

Scheme 1. Step-wise preparation of &-linked heptaglutamic acid.

The crystalline material was chromotographed over a Sephadex LH-20/ethanol column (5.5 cm x 200 cm) and monitored at 280 nm.

Benzyloxycarbonyl-glutamic acid- δ -t-butyl ester (I); [1.50 g, 4.40 mmol] was crystallized from ether/light petroleum (b.p. 30-60°C); m.p. 81-82°C; $\left\{\delta\right\}_{D}^{21}$ -15.4 (c1, methanol (Table 2)

 $^{+}$ H₂-GluOBu^t₂ (II) The glutamic acid-di-t-butyl ester hydrochloride salt was crystallized from ether/hexane to remove impurities; m.p. 110-112°C (Lit. 116-117°C); $[{}^{3}_{D}]_{D}^{21}$ +19.6 (c2, methano1); or was prepared from the free amine by reaction of glutamic acid with isobutylene in a mixture of chloroform/sulfuric acid following the procedure of Kramber (7). Glutamic acid [0.44 g, 3 mmol] (L-[U-14C] glutamic acid, 1 mC, specific activity 240 mC/mmol) was suspended in 15 ml of chloroform in a pressure vessel; 0.3 ml of concentrated sulfuric acid was added as a catalyst and the suspension was cooled to -70°C in a solid ${\rm CO}_2$ -acetone bath. Condensed isobutylene (15 ml) was added and the mixture was allowed to react at room temperature with periodic vortexing until the glutamic acid had totally solubilized (about 3 days). The vessel was opened at -70°C and excess isobutylene was air evaporated in the hood. The acid was neutralized to pH 7.2 with $KHCO_3(22 \text{ g}/50 \text{ ml})$. The chloroform layer was separated, washed with water, dried over ${
m MgSO}_{\Lambda}$ and concentrated under vacuum to an oil. Treatment of the di-t-butyl ester in chloroform with excess HCl gas produced the hydrochloride salt. The residual oil was scratched under hexane at -30°C to yield an amorphous solid which was immediately washed with cold hexane and dried for 24 h over NaOH pellets. The semi-crystalline material was recrystallized from ether/hexane. Yield 67%, [0.59 g, 2 mmol], m.p. 103-106°C.

The di-t-butyl glutamic acid was liberated from its hydrochloride salt prior to condensation: 1) by treatment with an aqueous alkali and extraction into ethyl acetate or 2) by treatment with a base such as triethylamine or N-methylmorpholine in ethyl acetate. The addition of dry ether completely precipitated the HCl

salt which was removed by filtration and the free amine was dried and concentrated in vacuo to a semi-crystalline oil (II) and used directly in the condensation reaction. See Table 1 for chromotography.

Mixed Anhydride Condensation

To a stirred solution of (I) [2.0 g, 5.9 mmol] in distilled ethyl acetate at -30°C was added a slight excess of N-methylmorpholine [0.67 ml, 6 mmol] and an equivalent amount of isobutylchloroformate [0.78 ml, 5.9 mmol]. Immediate salt precipitation indicated formation of the mixed anhydride (Ia), and the free amine (II) [1.52 g, 5.87 mmol] was added in ethyl acetate. Thin layer chromatography on silica gel in ETOAc indicated that the majority of the free amine condensed within 5 min. and the solution was allowed to stir 8-10 h at room temperature until no free amine was detected on chromatography with fluorescamine (8). The reaction was filtered to remove N-methylmorpholine HCl and the organic layer was washed with saturated Na_2CO_3 and water. After backwashing with ethyl acetate and drying over $MgSO_4$ the solvent was reduced to a semi-crystalline oil and the condensed product was chromatographed on a Sephadex LH-20/ethanol column (5.5 cm x 200 cm) with a flow rate of 60 ml/h and 15 ml collections monitored at 280 nm. After a volume of approximately 1500 ml, the main peak containing product (III) was identified as a single spot on silica gel at $R_{\scriptscriptstyle F}$ of 0.90 (Table 1) and the fractions were combined and evaporated. The Z-Glu₂OBu^t₃ (III) was crystallized (twice) from ether/hexane. Yield 89%, [3.2 g, 5.2 mmol] m.p. 85-86°C; [] $_{\rm D}^{21}$ -26.6 (cl, methanol) (Table 2).

Removal of the Benzyloxycarbonyl Group

The Benzyloxycarbonyl group was chosen as the protecting group for glutamic acid because of its selective removal during catalytic hydrogenation in the presence of the -OBu^t groups. The peptide to be hydrogenated was vigorously stirred in a solution of methanol, two drops of HOAc, and approximately 100 mg of freshly prepared palladium catalyst (Pd on charcoal

Table 1. Thin layer chromotography of polyglutamyl peptides

Laye rs*	s_1	s ₂	s_1	s_1	s_2	s_2
Solvent**	A 1	^A 2	A 2	^A 3	A 4	A ₅
Solvent front in cm.	13	13	13	- 8	10	10
GluOBu ^t , HCl					0.75	0.98
Z-Glu(OH)-OBu ^t	0.85	0.50	0.85	0.50	0.79	
Z-Glu(OBu ^t)-OH	0.85	0.50	0.85	0.56	0.74	
+H ₂ -GluOBu ^t ***	0.78		0.69		0.77	0.98
z-Glu ₂ OBu ^t ₃	0.90	0.64	0.94	0.83	0.95	
$^{+}$ H ₂ -Glu ₂ OBu ^t 2	0.36					
z-Glu ₃ 0Bu ^t 4	0.91	0.38	0.75	0.85	0.95	
$^{+}$ H ₂ -Glu ₃ OBu ^t ₄	0.25					
Z-Glu40Bu5	0.91	0.15	0.56	0.89	0.95	
z-Glu ₅ OBut	0.89	0.13	0.39	0.89	0.95	
$^{+}_{\mathrm{H_2}}$ -Glu ₅ 0 $_{\mathrm{Bu_6}}^{\mathrm{t}}$	0.17					
Z-Glu ₆ OBu ^t 7	0.88	0.11	0.36	0.89	0.96	
+H2-Glu60But7	0.15		0.04			
z-Glu ₇ OBu ^t 8	0.89	0.08		0.89	0.96	
$^{+}_{\mathrm{H}_{2}}$ -Glu $_{7}^{\mathrm{OBu}_{8}^{\mathrm{t}}}$	0.15					
CF ₃ CO-Pte						0.73
CF ₃ CO-PteGlu ₃ OBu ₄ t						0.86
CF3 ^{CO-PteGlu7^{OBu}8}						0.92

^{* = 0.25} mm plates 5 cm x 20 cm. Layers: $\rm S_1$ = Silica gel-glass-Brinkman activated 80°, $\rm S_2$ = Silica gel-glass-brinkman air dried

^{** =} Spotted 5ug/ul. Solvent: A_1 = Ethyl acetate, A_2 = Ethyl acetate/hexane (35:25), A_3 = 15% (v/v) ammonium hydroxide/sec-butanol (3:17), A_4 = Methanol/chloroform (1:9), A_5 = Methanol

^{*** =} Free amines were detected with Fluorescamine (8)

Table 2. Analytical data of Benzyloxycarbonyl-oligo-y-l-Glutamic acid-t-Butyl esters. All melting points are uncorrected. For abbreviations used see materials section. All condensations were done using the mixed anhydride procedure (MA).

Compound	Product	М.р.	Optical Rotations	Elemental Analyses (%)	alyses (%)
	Y1e.1d (%)	(0,)	$[x]_D^{21}$ (c1, methanol)*	Calculated	Found
L-Glutamic acid	-		+10.8(c1.4,1MONaOH) ²¹		
GluOBut, HC1	<i>L</i> 9	103-106	+19.6(c2, methanol) ²¹		
Z-Glu(OH)-OBu ^t	91	81-82	-15.4	C=60.53 H=6.82 N=4.15	C=60.51 H=6.90 N=4.07
z - $Glu_2OBu_3^t$	68	85-86	-26.6	C=62.27 H=8.01 N=4.84	C=62.34 H=7.61 N=4.77
z - $61u_3$ 0 $8u_4^t$	94	77-80	-27.4	C=61.34 H=7.99 N=5.51	C=61.29 H=8.05 N=5.34
$2-61u_40Bu_5^{t}$	80	80-82	-33.1	C=60.76 H=8.01 N=5.91	C=60.75 H=8.10 N=5.99
z - Glu_5 OBu_6^t	83	68-72	-36.2	C=60.37 H=8.03 N=6.18	C=60.53 H=8.09 N=6.14
z -Glu $_6$ OBu $_7$	87	72-74	-38.1	C=60.09 H=8.04 N=6.37	C=60.02 H=8.14 N=6.21
Z-Glu70But	79	86-88	-42.3	C=59.88 H=8.05 N=6.52	C=59.61 H=8.17 N=6.39
CF3CO-Pte	75	300 (decomp)		C=43.25 H=3.35 N=18.91 F=12.83	C=43.06 H=3.25 N=18.80 F=12.68
			The second secon		

* = All optical rotations were done on a Perkin Elmer 241 in methanol at 21°C unless otherwise stated.

was not as effective) in the presence of a nitrogen barrier. Hydrogen gas was bubbled through the solution and the evolution of ${\rm CO}_2$ was monitored by ${\rm BaCO}_3$ precipitation in saturated ${\rm Ba(OH)}_2$. See Table 1 for ${\rm R}_{\rm F}$ s of hydrogenated peptides. The catalyst was filtered, washed with methanol, and the methanol evaporated to a semi-crystalline oil. The free amine was dried over ${\rm P}_2{\rm O}_5$ and added directly to the mixed anhydride condensation.

Elongation of the Peptide Chain

Fully protected peptides containing from two to six glutamic acid residues, Z-Glu₍₂₋₆₎OBu^t₍₃₋₇₎ were hydrogenated as needed by the above procedure. The removal of the benzyloxycarbonyl group was usually completed within two hours, and the dried material was added to the mixed anydride preparation of compound (I) as previously discussed. After condensation each intermediate was purified by chromatography over a Sephadex LH-20/ethanol column (5.5 cm x 200 cm). The free &-acid (I) and Z-Glu₍₂₋₄₎OBu^t₍₃₋₅₎ were monitored at 280 nm or 272 nm. As the peptide chain increased to Z-Glu₍₅₋₇₎OBu^t₍₆₋₈₎, the absorption shifted downscale, and the longer peptides were monitored at 230 nm and 280 nm (to detect any unreacted Z-Glu(OH)-OBu^t). Peaks were identified by t.1.c. (Table 1), dried over MgSO₄, and evaporated to dryness. The residues were crystallized from either ether/hexane or ETOAc/hexane. Yields averaged 80%. See Table 2 for elemental data.

Preparation of N¹⁰-trifluoroacetylpteroic acid (CF₃CO-Pte)

Pteroic acid was prepared from folic acid by the method of Houlihan et al. (9) using a <u>Pseudomonas</u> (A.T.C.C. 25301). The organism was cultured in a nutrient-glutamic acid broth and transferred to 15 litres of a folic acid - salts medium at pH 7.3. The solution was stirred for six days at 30°C and refrigerated overnight at 4°C. The clear supernate was decanted from the gelatinous pteroic acid-cell mixture which precipitated during the incubation. The mixture was centrifuged at 9000 rev/min in a refrigerated centrifuge and washed (twice) with water. The pteroic acid was dissolved in 950 ml of 2% (w/v) Na₂CO₃ containing 50 ml of 1M-NaOH and separated from the insoluble cells by filtration on a Buchner funnel. Free pteroic acid was

precipitated by careful adjustment of the supernate to pH 3 with 2M-HCl so as to avoid formation of a red gelatinous complex which forms at pH 8 if the material is rapidly precipitated with acid. The product was washed (twice) with water and lyophilized to an orange powder. The sodium salt was formed by dissolving the dried powder in a minimal amount of 2.5 M-NaOH with warming to 40°C to effect solution. Cooling overnight at 4°C precipitated sodium pteroate. The salt was extracted with minimal amounts of warm water and free pteroic acid was carefully precipitated using 2M-HC1. The precipitate was washed with water and lyophilized to an orange powder. Preparation of pteroic acid using the Flavobacterium strain HY organism (A.T.C.C. 25012) and the method of Pratt et al. (10) produced a dark orange product having similar $R_{
m p} s$ to the pteroic acid prepared by the Pseudomonas. After elimination of heavy fluorescent impurities, yields averaged 10-20% and the precipitation of the sodium salt was often impossible even when very high concentrations of pteroic acid were added to the warm NaOH. The compounds showed an ultraviolet quenched spot with $R_{\rm p}$ value of 0.92 and strongly fluorescent impurities when chromatographed on silica gel in 10% (v/v) NH,OH. The pteroic acid was dissolved in 0.1 M-glycine/NaOH (15% w/v ascorbic acid) buffer, purged with nitrogen, and chromatographed on a cellulose CF-11 column (100 cm x 2.5 cm). Five milliliter fractions were collected and the major ultraviolet absorbent spot was isolated and precipitated with 2M-HCl. After lyophilization, the purified pteroic acid was identified as a single ultraviolet absorbent spot having the ultraviolet spectrum and paper chromatographic behavior reported by Houlihan et al. (9). The modified procedure for the preparation of pteroic acid using the Pseudomonas averaged yields of 85%.

Pteroic acid [1.5 g, 4.8 mmol] was stirred in a round bottom flask with careful elimination of moisture and trifluoroacetic anhydride (24 ml) was added dropwise over a period of 30 minutes using a vented separatory funnel. After three days, the excess anhydride was evaporated under reduced pressure and the creamy white precipitate washed on a sintered glass filter with cold water. The crude material was crystallized from a mixture of DMF/methanol/ethanol/water (6:10:3:60, by vol) by dissolving the powder first

in DMF/methanol/ethanol (6:10:3 by vol) with gentle warming to 40°C, filtering through Whatman #1 filter paper, and cooling to room temperature. Warm water was added and slow evaporation yielded off-white crystals. Chromatography on silica gel indicated gross streaking due to contamination. Repeated crystallizations yielded transparent crystals with a single fluorescent spot, R_F of 0.73 with over 50% loss of product. Alternately after one crystallization, small amounts of impure CF₃CO-Pte were chromatographed on a Sephadex LH-20/DMF column (60 cm x 1.8 cm) with 3 ml collections. The main peak was located by t.l.c. and after cooling to 4°C in an ice-ethanol bath, ice water was added to precipitate crystalline CF₃CO-Pte. This procedure effectively eliminated decomposition and raised the yield to 75%; m.p. 300° (decomp). Analytical data appears in Table 2.

Condensation of CF_2CO -Pte with the Blocked Peptides

The CF_3CO -Pte and δ -t-butyl- δ -glutamyl peptides were condensed by the same mixed anhydride condensation procedure used earlier for the elongation of the peptide chain. Crystalline CF_3CO -Pte was dissolved in distilled DMF at 40°C in a closed wessel and a 10% excess of N-methylmorpholine was added followed by an equivalent amount of isobutylchloroformate. The reaction was allowed to stir for 7 min in an ice water bath. Hydrochloride salt precipitation does not occur in DMF. The blocked peptide of desired chain length was hydrogenated in methanol using freshly prepared palladium catalyst prior to the mixed anhydride condensation, and added to the mixed anhydride in a minimal amount of distilled DMF. The condensation reaction was followed on t.l.c. by visually monitoring the conversion of fluorescent starting materials with an u.v. lamp indicating formation of a new ultraviolet condensation spot of $\boldsymbol{R}_{\boldsymbol{p}}$ midway between the two starting products. The reaction was terminated on disappearance of the free peptide. Incorporation of the starting materials into the new spot was verified by condensing CF3CO-Pte with radiolabeled +H2- $Glu_2 - 0 - [U-1^4C]Glu_0Bu_4^t$. The fluorescent spots were scraped from the plate and eluted in scintillation fluid. Counts indicated a shift of the free peptide to the newly formed fluorescent spot.

The reaction was terminated and the product partially separated from unreacted CF $_3$ CO-Pte by adding cold water. The precipitate was collected by centrifugation at 9000 rev/min for 15 min. Cooling the supermate for several hours precipitated the CF $_3$ CO-Pte. The condensed material was chromatographed over an LH-20/ethanol column (5.5 cm x 200 cm), concentrated in vacuo and dried over P $_2$ O $_5$.

Deprotection of Fully Condensed Material

The $-0\mathrm{Bu}^{\mathrm{t}}$ groups were selectively removed by stirring $\mathrm{CF_3CO-PteGlu_7OBu_8^{\mathrm{t}}}$ [0.35 g, 0.19 mmol] in 20 ml of distilled trifluoroacetic acid for 10 min at room temperature. The acid was removed under reduced pressure and the residue washed with ether on a sintered glass filter. After drying over $\mathrm{P_2O_5}$, the $\mathrm{CF_3CO-}$ group was removed in the dark by dissolving the partially protected material in 19 ml (10 equiv) of 0.1 M-piperidine, in an ice-ethanol bath at 4°C with a nitrogen barrier for 30 min. For removal of the $\mathrm{CF_3CO-}$ group the pH of the base must remain between pH 11-12 or the trifluoroacetic acid from the previous deprotection was not totally removed. The yellow solution was centrifuged at 7000 rev/min, decanted from any insoluble material, and adjusted slowly to pH 3 with 2M-HCl. The gelatinous product was centrifuged at 9000 rev/min and lyophilized to a hygroscopic orange powder which moved as a single fluorescent quenched spot of $\mathrm{R_F}$ 0.92 on Whatman #1 paper using ascending chromatography in 5% (w/v) NH $_4\mathrm{HCO_3}$.

Assay of Folate Derivatives

Derivatives to be assayed for folate content were accurately weighed before each hydrolysis and u.v. spectra were determined in 0.05-M potassium phosphate buffer pH 7.0. Determinations using <u>Lactobacillus casei</u> (A.T.C.C. 7469) employing a modified method of Cooperman (11). Folate concentrations were calculated from a standard reference curve using serial dilutions of folic acid $(25-250 \times 10^{-11} \text{ g/ml})$ obtained from Lederle Laboratories (Standard PteGlu was kindly provided by Lederle Laboratories, Pearl River, New York, U.S.A.). The polyglutamyl folates were hydrolyzed by incubating 0.1 ml of

substrate (25-200 M) with 0.1 ml of enzyme conjugase (glutamate carboxypeptidase EC 3.4.12.10) and 0.8 ml of 0.05M-universal buffer containing 0.2% (v/v) mercaptoethanol in a metabolic shaker at 37°C for 60-90 min. Either chick pancreas (20 mg/ml) at pH 7.0 or human mucosal jejunal homogenate (20 mg/ml) at pH 4.7 was used as source of enzyme. The enzyme was deactivated by adding 2.0 ml of 0.05 M-phosphate buffer at pH 6.5 and boiling for 5 min.

The folate assay was set up in 16 mm x 100 mm glass tubes using folic acid casei medium (Difco #1822-15, Detroit, Michigan, U.S.A.). The <u>L. casei</u> was maintained in Difco agar #0900-15 and Difco broth #0901-15. The assay was incubated for 14-16 h in a waterbath shaker at 37°C and the growth of each tube was measured at 660 nm using a Coleman Junior Spectrophotometer.

Repeated experiments with purified pteroylheptaglutamate yielded no microbiological growth with <u>L. casei</u> prior to hydrolysis of the substrate whereas folates without rigorous purification (6) averaged 15% growth on the substrate blanks.

DISCUSSION

Adequate amounts of pure polyglutamyl folates were the limiting factor in continuing studies on the absorptive mechanism of natural folates until 1969 when Krumdieck and Baugh (2) reported the solid phase synthesis of folic acid polyglutamates. Later Godwin et al. (6) reported the synthesis of pteroylheptaglutamic acid by solution phase synthesis. The availability of these compounds permitted further studies involving conjugated materials. The preparation of radiolabelled polyglutamyl folates provided a tool for further insight into normal absorption as studies could be performed with physiologic amounts of the vitamin. The availability of radiolabelled material decreased the necessity for measuring folates microbiologically.

Both published procedures for preparing synthetic polyglutamyl folates, the solid-phase and solution-phase methods, produce final products containing up to seven δ -linked glutamyl residues. When condensed to the pteroyl moiety the resulting folates exhibit microbiological growth characteristics at variance with natural "fermentation factor" (1). Although Tamura et al. (4)

reported that pteroylheptaglutamic acid synthesized by solid-phase technique supported microbiological growth, other investigators have not commented on this issue.

The solid-phase method for preparing peptides, though rapid, has the disadvantage of accumulating unreacted side products during preparation. The solution-phase synthesis as published also allows for accumulation of intermediate products unless rigorous purification techniques are incorporated into the synthesis procedure. The preparation of the peptide was not the only problem area discovered in the synthesis of pteroylpolyglutamates. We found that the production of pteroic acid from folic acid using a Pseudomonas was superior to that of Flavobacterium strain HY. Yields were higher and crystallization of the sodium salt was easier. Most important, when this material was condensed to the heptaglutamate, the final product failed to support growth with Lactobacillus casei until hydrolysis with "conjugase". The purification procedures used in earlier works were found to be unsuitable for the complete removal of labile pterins which result from oxidative degradation of the pteroyl compounds. Pteroic impurities allow production of pteroyl polyglutamyl forms of degradation products. With crystalline CF₃CO-Pte acid and V-linked glutamyl peptides free of contaminating impurities, the folate analogs can be easily condensed using the N-methylmorpholine mixed anhydride coupling procedure. Stepwise purification techniques eliminate the need for column purification of the deprotected compound thus dcreasing chances of oxidative degradation of the conjugated material. Microbiological analysis of the heptaglutamate after enzymatic hydrolysis yielded results in agreement with folate concentrations determined by ultraviolet absorption data based on the molecular extinction coefficient.

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